

ABSTRACT

A method for fabrication of a vehicle drop glass, with a transparent, in particular curved, pane, on the extremity of which a support part is to be attached, which cooperates with a drive and/or guide device for heightwise movement of the pane. In the method the pane is oriented and attached at plural predetermined points of its surface in a device adapted to its shape, a curable plastic material is deposited on the pane with aid of at least one tool in the region of the assembly with the support part and is fashioned, in a fixed position in the space inside the device, into a fashioned part which, after its assembly with the pane, defines the position of the support part in relation to the predetermined points. The plastic material is then cured. A window pane can be produced according to the method.